



SIL RS-73

Service Information Letter - Fuel Systems

SMALL RECIPROCATING ENGINES

ALL RS & RSA

Issued 6/16/03

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SUBJECT: Shipping Caps, Plugs, and O-Rings for RS/RSA Components

PURPOSE: To Specify Currently Available Shipping Caps, Plugs, and O-rings.

- A. **EFFECTIVITY:** This Service Information Letter is applicable to all RS and RSA fuel injection components.
- B. **DESCRIPTION:** Precision Airmotive has standardized shipping caps, plugs, and o-rings used on RS and RSA fuel injection components. Shipping caps, plugs, and o-rings listed in applicable component maintenance manuals may be used until stock is exhausted. The following table lists part numbers for shipping caps, plugs, and o-rings that are available or will become available after the existing stock is exhausted. These parts are direct replacements for the parts listed in the manuals.

WARNING: The O-Rings Listed In This Service Information Letter Are Approved ONLY For Use With Shipping Caps and Plugs. They Must Not Be Used As Internal Components In Any Precision Airmotive Product.

- C. **DETAILS:** The following table lists applicable shipping caps, plugs, and o-rings by fitting or port size. Applicable thread size is given for reference.

Fitting or Port Size	Thread Size (Ref)	Shipping Cap or Plug	Corresponding Shipping O-Ring
#3 Fitting	3/8-24	2577088-3	317S5 or 2577107-010
#4 Fitting	7/16-20	2577088-4	2577107-011
#6 Fitting	9/16-18	2577088-6	2577107-110
#8 Fitting	3/4-16	2577088-8	2577107-113
#3 Port	3/8-24	2663787-003	951786
#4 Port	7/16-20	2663787-004	2577107-904
#6 Port	9/16-18	2663787-006	557S6 or 2577107-906
1/8 Pipe Port	1/8 NPT	2540212	None

NOTE: The o-rings listed in this table should be used with the cap or plug listed.